

Installation instruction

PRODUCT DESCRIPTION:

•Toyota Hilux 2021 + Raider Front





PRODUCT SAFETY & LEGAL DISCLAIMER

• IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.

• Review the product package and contents prior to beginning the installation.

Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.

• This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.

• Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labour and or third part replacement modifications. Some modifications may void the factory warranty.

• Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.

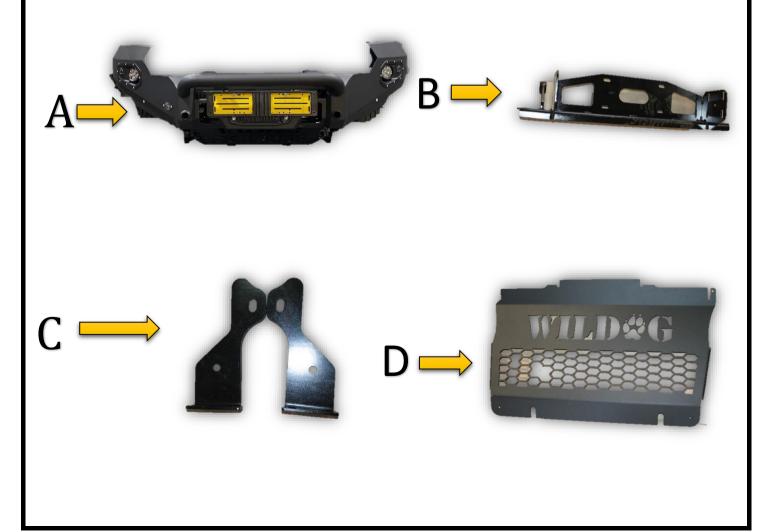
• This product is for general off-road use. All liability for installation and use rests with the owner/operator.

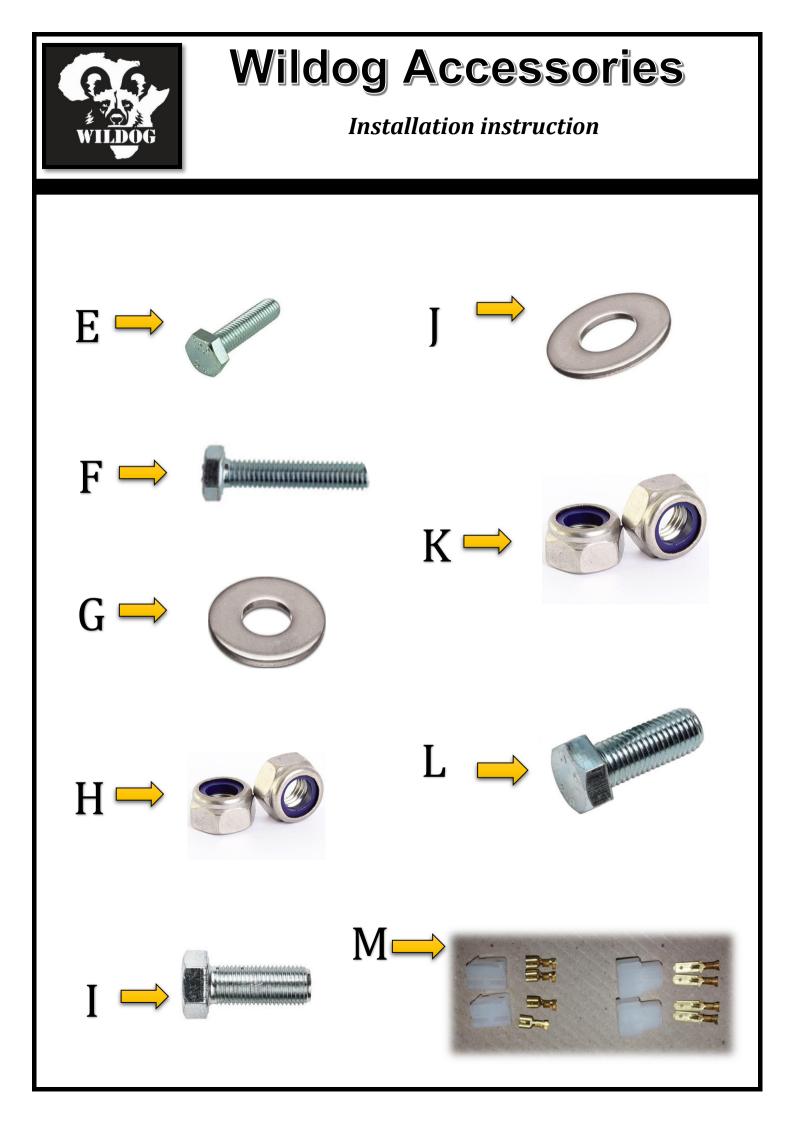


Installation instruction

PARTS INCLUDED IN THE LIST:

А	Complete & assembled bumper	1
В	Winch plate	1
С	Chassis Stiffeners	2
D	Radiator plate	1
Е	M10 x 40 Hex Bolts	2
F	M10 x 80 Hex Bolts	2
G	M10 x 25 x 3 Semi Fender Washers	8
Н	M10 Nyloc Nuts	4
Ι	M12 x 40 x 1.5 Hex Bolts	2
J	M12 x 30 x 3 Semi Fender Washers	34
К	M12 Nyloc Nuts	16
L	M12 x 40 x 1.75 Hex Bolts	16
М	Sets of light connectors	2







Installation instruction

Please insure that all parts and fasteners are accounted for before starting the fitment, if any parts are not included please give us a call on $\underline{065\ 100\ 62525}$ or $\underline{074\ 227\ 1524}$ and we will gladly assist you.

ESTIMATED TIME FOR INSTALLATION:

3-4 hours

<u>Please follow the necessary steps to complete your fitment.</u>

BEFORE

AFTER





<u>STEP 1</u>

Remove the following from the vehicle:

- Plastic bumper
- Standard grill.

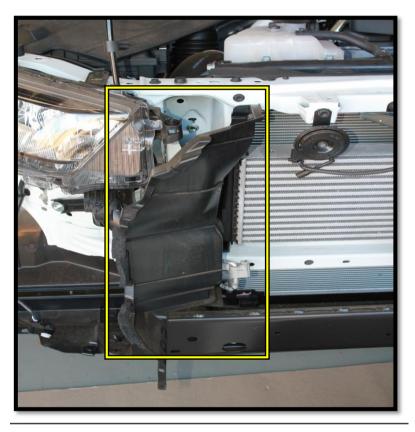




Installation instruction

<u>STEP 2</u>

• Remove the air Ducting plastics on both sides of the vehicle.



<u>STEP 3</u>

• Remove the standard chassis stiffener.





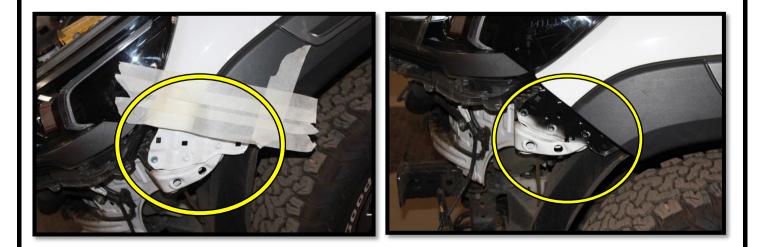
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<u>STEP 4</u>

• Remove the indicated bumper brackets next to the head lights just below the fenders on both sides of the vehicle.



- When removing the bumper brackets as shown above, tape off all edges with masking tape.
- Clean the surface with spirits before spraying.
- Spray the area marked with black spray paint.
- Remove the masking tape after spraying.

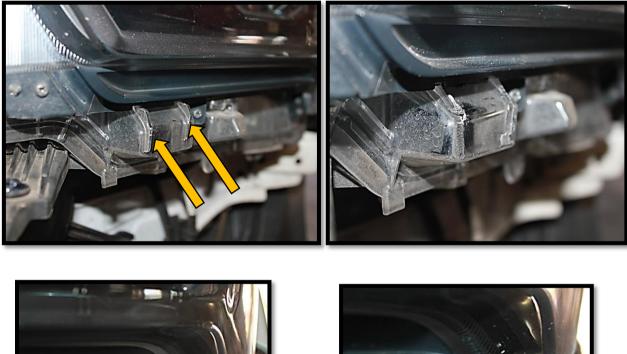


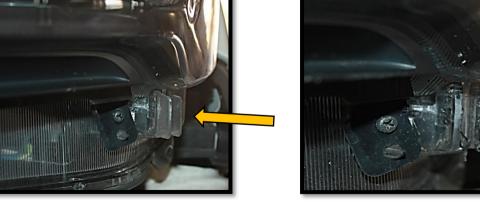


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<u>STEP 5</u>

• There are brackets below the head lights that needs to be cut until it no longer causes an obstruction to the fitment of the bumper as shown on the photos below.



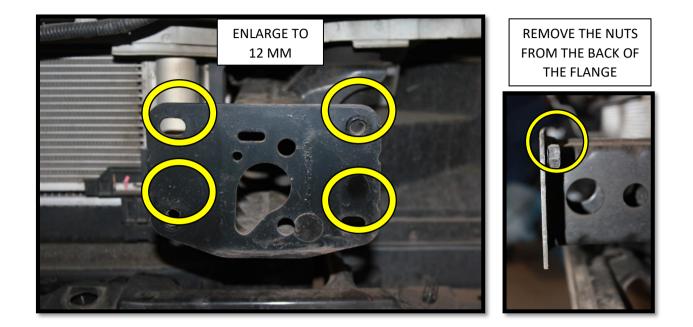


<u>STEP 6</u>

- Remove the nuts at the back of the chassis flange.
- The holes indicated on the chassis flange should be enlarged to 12mm.
- All drilled or cut parts should be coated to prevent corrosion.



Installation instruction



<u>STEP 7</u>

• Lightly tighten the winch plate and stiffeners supplied to the side and the front of the chassis.





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<u>STEP 8</u>

• Ensure that the winch plate's vertical brackets are in alignment and centred with the vehicles chassis before tightening all fasteners.



<u>STEP 9</u>

- Do not cut any wires, or remove the standard OEM light plugs.
- Strip back to small pieces of insulation from the wire and attach the female lugs to the harnass.
- Cover and tidy all open wires and loose parts.
- Connect the male lugs to the supplied fogg light and connect to the wiring harnass plugs.
- Connect the fog lights to the harnass.









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<u>STEP 10</u>

- Torque the chassis mount fasteners to (95 NM).
- Spray and mark each fastener afterwards with a paint marker.
- Ensure that the bumper is not pinching the lights or the fenders when fastening all bolts.
- When the Bumper is aligned drill two (M10) holes for the locking bolts and fasten properly.
- Fasten locking bolts and mark them with a paint marker.







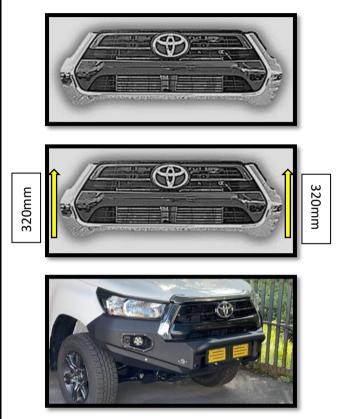
<u>STEP 11</u>

- Cut the inner fender liners evenly with the bumper, and tuck them in neatly behind the bumper.
- Secure liner from the inside with cable ties to secure them in place.
- Fasten the supplied radiator plate to the bottom of the vehicle.





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- Measure the grill from top to bottom.
- Make a mark at approximately 320mm on both sides of the grill.
- With masking tape mask of and cut across your line.
- Test fit the grill to the fitted bumper, trim back the grill gradually if still needed.
- Use photos supplied as a reference.
- Please ensure that all parts and fasteners are fitted and tightened before letting the vehicle leave your premises.
- Retention all fasteners after 3 months or 500KM of installation to ensure all parts are still fastened and safe for the client.

Here is too many safe adventures.



Installation instruction

A Warranty form is included with all Wildog Accessories orders placed, please insure that it is completed with every fitment and retention of the bumper if there is no Warranty form completed your 1 year Warranty on the bumper will be voided.

	6.6		Wildog Accessories (Pty) Ltd www.wildog.co.za sales@wildog.co.za 17 Akwamaryn Street				Contact numbers: 0651006252 0742271524	
	WILDOG Klerksoord Pretoria						Jobcard	
			Date:					
		INSTA	LLATION	I AND W	VAR	RANTY FOR	м	
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	ACCESSORIES FRONT		ACCESSORIES	REAR		ACCESSO	RIES	
Bumper	Yes No	Bum	24	No		Bash plate Yo	es No	
Winch	Yes No	Spare whe			Dual		es No	
PDC's Yes No Radar box Yes No			PDC's Yes No				es No	
Bolt on towbar Yes No			Towball Yes No Wiring harnass Yes No			ROCK Silders	es No	
Other		Othe				Other		
-		Surface	coating					
Surrace	e coating INSTALL	ATION DET			_	RE-CHECK DETAIL		
Torque					Torque checks			
Lock b						Lock bolts		
Rubber Led lig						Rubbers Led lights	_	
Lea ng						Fitment Centre		
-	COMPONENTS FITTE	1	Lewise .	Yes	No			
	Winch plate Yes No Stiffners Yes No	-11	Spine		No	Technician Name		
	Bumper Shell	-	Resistors		No			
Ę	Radiator plate Yes No		Recovery po		сИ			
õ	Lights Yes No Resistors Yes No	ea 🗄	Bumper step Lights		No			
5	Other	- Å	Towball		No	Signature : Fitment	Centre (At Re-Check)	
		_	Trailer plug Other	Yes	No			
	Serial #	=	Serial #					
CL	JSTOMER DECLARATION	-	OTHER			Signature : Customer (At Re-Check)		
						Copy 2 Re-c Copy 3 - To be	omer copy after 500km heck omers Copy at Installatio e returned to Wildog Acc ain in book for Fitment	
Sign	ature : Customer (At Fitment)	Signat	Signature : Fitment Centre (At Fitment)				re Records	

It is essential to complete this card in full. Return to Wildog accessories via email to validate this warranty. No warranty form, no claim. Warranty will be void if retention is not done